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Balances between architecture and empty space, fluid connections between inside and outside, Secco recounts these fascinating themes through the program of pivot windows. Element in constant balance, it transcends the need for closure, plays with space, redefining the correlation between window and frame, between lightness and dimensions. The pivot window fascinates, amazes, the light that passes through in the movement, changes its direction and reflection. Secco Sistemi offers original pivot windows for architecture, exceptional dimensions, minimal profiles made with precious materials and performance at the highest levels are the main features.



# vertical pivot

absolute balance in the movement of vertical pivot. The glass, supported in the opening by minimal profiles, rotates moving the internal space, modifying the connection linking external and internal, promoting the passage.



# horizontal pivot

as an eyelid rises with naturalness and opens the view, so the horizontal pivot, thanks to a game of balances between ascent and descent, moves and effortlessly rotates very heavy weights (up to 350 kg), projecting the view towards the outside.



# equilibri project

large dimensions, minimal profiles, Equilibri project by Secco Sistemi offers elegant and scenographic pivots. The visible sections of only 62mm are constant throughout the perimeter of the window.

Handles, concealed hinges, glazing beads are all available with the same precious metals of Secco profiles; brass, corten, stainless steel, galvanized steel.

pivot typology	vertical 1 leaf	vertical 2 leaf	vertical with fixed	horizontal	horizontal with fixed
max leaf weight (kg)	350	350	350	250	250
max width dim. (mm)	2100	4200	2100 + fixed	2400	2400
max height dim. (mm)	3500	3500	3500	2200	2200 + fixed
page	20	24	28	34	38





# pivots

Equilibri project pivot are made with the OS2 75 system, that has been awarded with Compasso d'Oro, the oldest and most renowned worldwide recognition for design. OS2 75 offers a range of large pivot openings, without giving up to reduced and constant sections, high performance and precious materials such as brass, corten, stainless steel, galvanized steel.

COMPASSO D'ORO ADI



# available finishes

#### stainless steel

polished 316L



satin-finished 304 stainless steel

burnished 316SB stainless steel

galvanised steel



painted galvanised steel

oxidised corten

steel

brass



waxed oxidised corten steel



satin-finished OT67 brass

Hinge is the fundamental device that mediates between the window frame and sash and makes the pivot movement possible. Secco proposes this concealed technological device, in the same frame finishes - galvanized steel, stainless steel, corten and brass with certified long-lasting characteristics and high payload up to 350 kg.



vertical hinges internal view



horizontal hinges external view

external view



horizontal hinges internal view

#### brass

corten steel

# glazing beads

glazing beads are design elements made with the same materials and finishes as the window frame. Their shape and their size, compared to the section of the profile, are variants that can have different combinations and can change the perception of the space occupied by the window. The fastening of the glazing bead on the leaf is always concealed and, due to the continuity of the lines in the prospectus, the profiles can be welded together at the corners.



rectangular









rounded square



elegant and discreet accessory, with slight and linear profiles, the Secco handles integrate perfectly with the frame and are produced in the same precious materials and finishes of the profiles (brass, corten, stainless steel) and they can be T, or L-shaped.



\* not available in Corten

\*\* available only in brass

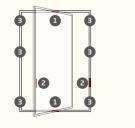
\*\*\* available only in stainless steel for vertical pivot

thin



structure



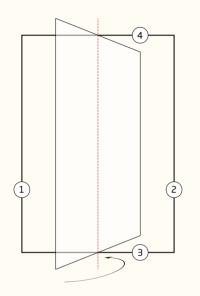


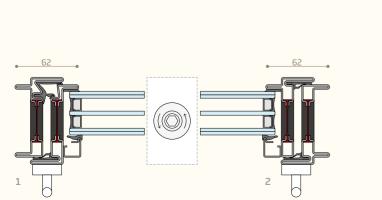
concealed hinge
handles
locking point



## 1 LEAF VERTICAL PIVOT

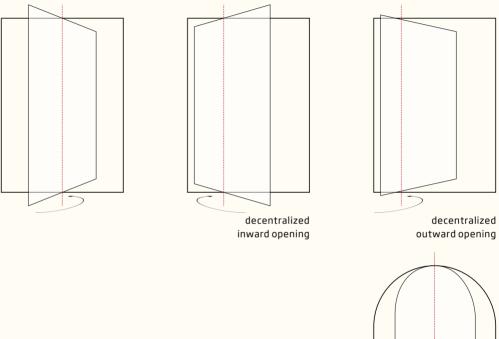
sections





# 

#### geometrics



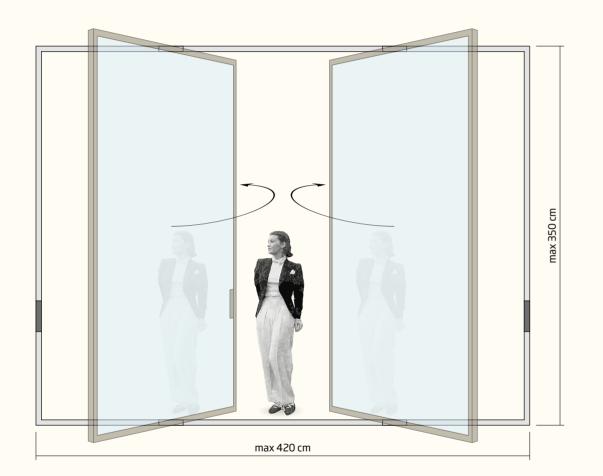
# 

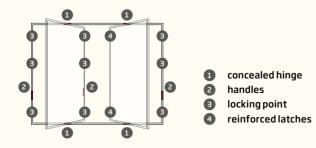
#### PERFORMANCE

wind resistance (DIN EN 12207)	4
water tightness (DIN EN 12208)	6A
wind resistance (DIN EN 12210)	C5
10000 opening cycle duration (DIN EN 1197 - 12400)	2
thermal transmittance (EN ISO 10077 - 2)	Uw=0.9 W/m2K

maximum achievable performance

structure

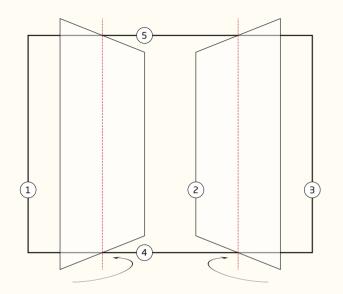


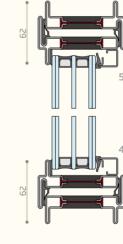


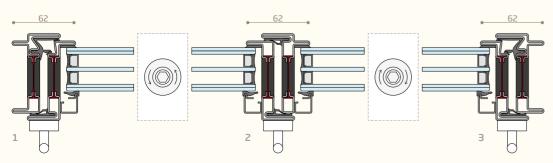


## 2 LEAF VERTICAL PIVOT

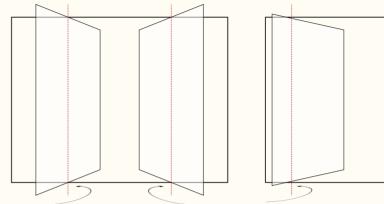
#### sections

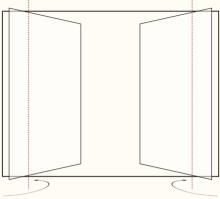




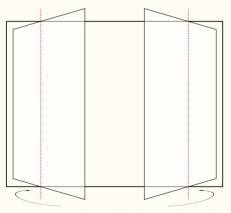


geometrics





decentralized inward opening



#### decentralized outward opening

#### PERFORMANCE

wind resistance (DIN EN 12207)	3*
water tightness (DIN EN 12208)	4A*
wind resistance (DIN EN 12210)	A2*
10000 opening cycle duration (DIN EN 1197 - 12400)	2

Uw=0.9 W/m2K

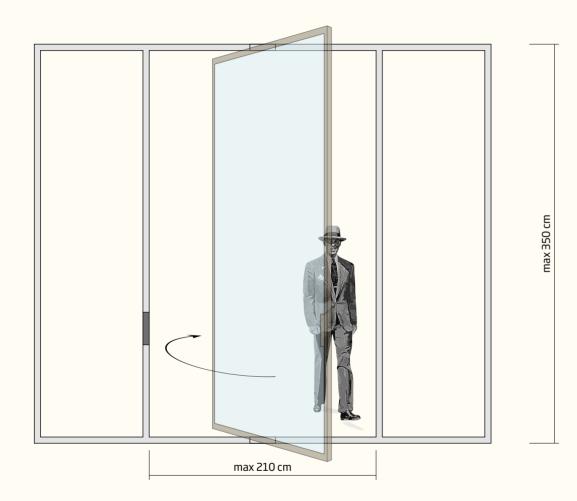
thermal transmittance (EN ISO 10077 - 2)

maximum achievable performance \* under certification

VERTICAL PIVOT WITH FIXED

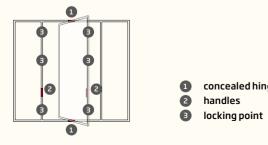
example of 1 leaf with lateral fixed

structure



concealed hinge

handles

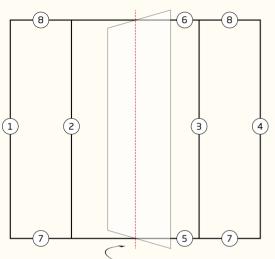


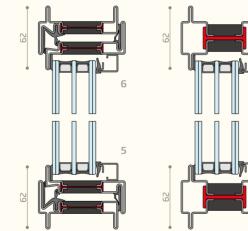
VERTICAL PIVOT WITH FIXED

example of 1 leaf with lateral fixed

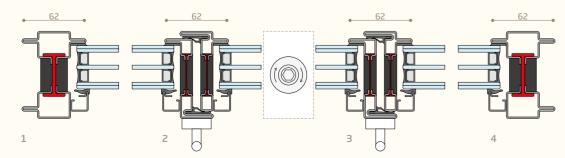
## VERTICAL PIVOT WITH FIXED

#### sections

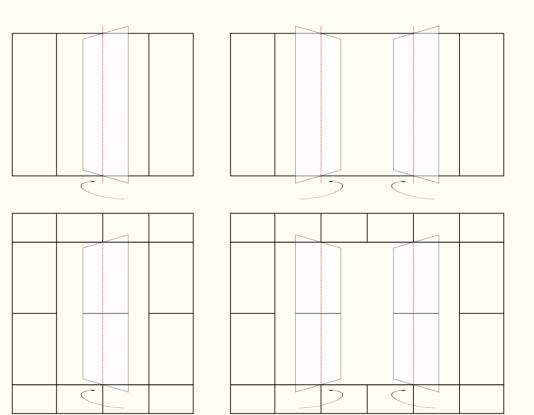




8



geometrics



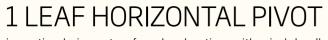
all the visible section can be equal (62 mm)

#### PERFORMANCE

wind resistance (DIN EN 12207)	4
water tightness (DIN EN 12208)	6A
wind resistance (DIN EN 12210)	B2*
10000 opening cycle duration (DIN EN 1197 - 12400)	2
thermal transmittance (EN ISO 10077 - 2)	Uw=0.9 W/m2K

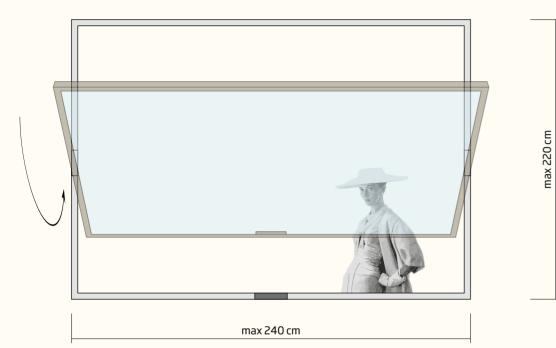
maximum achievable performance \* under certification

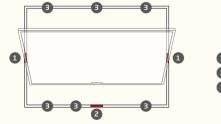




innovative closing system, for reduced sections, with a single handle

#### structure





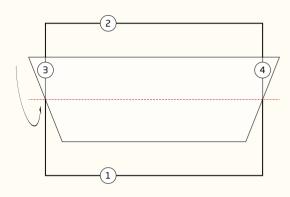
1	concealed hinges
2	handles
B	special perimeter closure,
	operable by a single handle



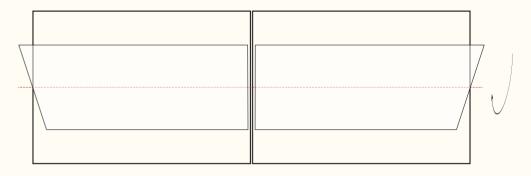
innovative closing system, for reduced sections, with a single handle

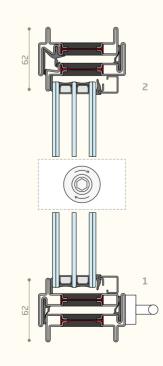
## 1 LEAF HORIZONTAL PIVOT

#### sections









#### PERFORMANCE

geometrics

wind resistance (DIN EN 12207)4water tightness (DIN EN 12208)7Awind resistance (DIN EN 12210)C4	thermal transmittance (EN ISO 10077 - 2)	Uw=1.0 W/m2K
	wind resistance (DIN EN 12210)	C4
wind resistance (DIN EN 12207) 4	water tightness (DIN EN 12208)	7A
	wind resistance (DIN EN 12207)	4

maximum achievable performance

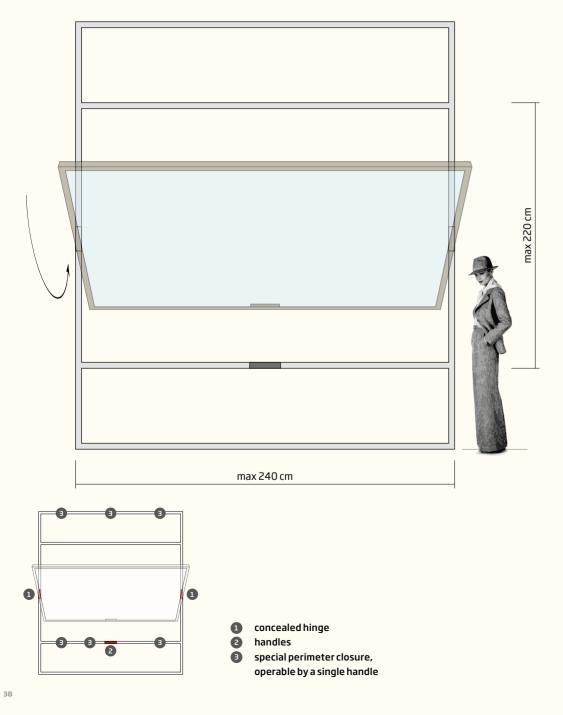
62

62

HORIZONTAL PIVOT WITH FIXED

innovative closing system, for reduced sections, with a single handle example with upper and lower fixed

#### structure



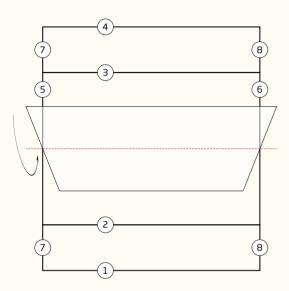


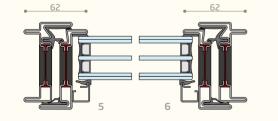


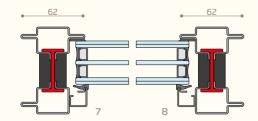
#### HORIZONTAL PIVOT WITH FIXED

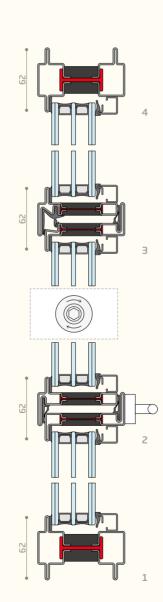
innovative closing system, for reduced sections, with a single handle example with upper and lower fixed

#### sections



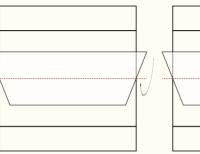


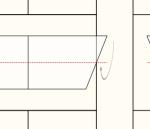


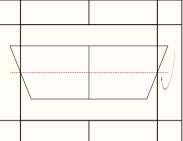


## HORIZONTAL PIVOT WITH FIXED

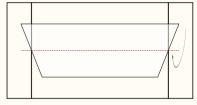
geometrics indicative examples







all the visible section can be equal (62 mm)



#### PERFORMANCE

wind resistance (DIN EN 12207)	4
water tightness (DIN EN 12208)	7A
wind resistance (DIN EN 12210)	B3*
thermal transmittance (EN ISO 10077-2)	Uw=1.0 W/m2K

maximum achievable performance

\* under certification



Secco Sistemi is an Italian brand that symbolizes innovation and design awarded with "Compasso d'Oro" prize. It has been contributing to the evolution of window and door engineering for 70 years, inventing systems and profiles that have become benchmarks for the industry of this sector and continuing to improve them and interpret the latest projects and trends of contemporary architecture. So far 340 profiles have been developed in 4 selected metals - galvanized steel, stainless steel, corten steel and brass – and in 9 different finishes with an annual production of 2.8 million linear meters of profiled bars for 280,000 doors and windows.



Wood Aluminium Steel Systems

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